

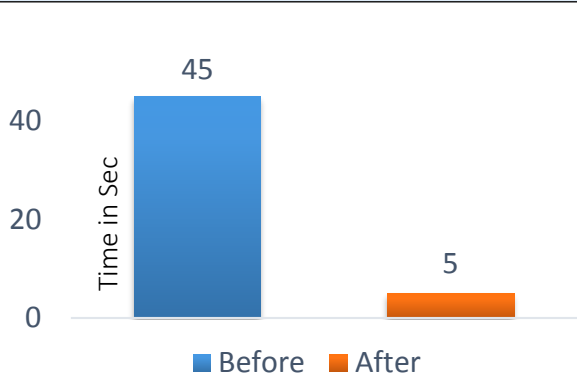


TPM CIRCLE NO :-		ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET			
TPM CIRCLE NAME :		LOSS NO./STEP													
Plant : P14		DEPT : Production		RESULT AREA		C	Q	P	P, C	S	M, D		P, C	M	
CELL : Machine Shop		CELL NAME : All Machine Shop		M/C STAGE: Inspection Table				OPERATION:		Inspection Gauge					
KAIZEN THEME : Unsafe condition eliminate		KAIZEN IDEA : Auto operation						BENCHMARK:		01 Nos					
PROBLEM PRESENT STATUS : Gauges are not in sequences, the searching time is more and getting dent damage.		COUNTERMEASURE: provide a wood stand for all Measurement gauges and arranged in sequence with proper identification.						TARGET:		00 no's					
								KAIZEN START:		10.01.2018					
								TARGET DATE:		01.02.2018					
WHY-WHY ANALYSIS: Why1: Gauges are not in sequences Why2: searching time is more		<div style="display: flex; justify-content: space-around;"> <div style="border: 2px solid red; padding: 5px;">  </div> <div style="border: 2px solid green; padding: 5px;">  </div> </div>						KAIZEN FINISH:		26.01.2018					
								TEAM MEMBERS:		Manas Kumar dey					
										Murali MN					
ROOT CAUSE		RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
searching time is more		 <p style="text-align: center;">Time in Sec</p> <p style="text-align: center;">■ Before ■ After</p>				SR. No		CELL/ PRODUCT		TDC		RESP.		STATUS	
REGISTRATION NO.: P14/KK/2018/014						01		All Machine Shop (17)		-----		-----		15 Nos Completed	
DATE: 26.01.2018															
REGISTERED BY: Mr. Nigama						HD SCOPE INFORMATION IN OTHER PLANT									
MANGERS SIGN: Mr. Manas dey		SR. No		Plant		WHEN		WHOM		STATUS					